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 AOL1-Robot Line 1 AOL2-Robot Line 2 A101-Fixer Group A A701-Separator Group A801-Rectificator Group A901-Pulisher Group A BOL3-Robot Line 3 BOL4-Robot Line 4 B102-Fixer Group B B702-Separator Group B802-Rectificator Group B902-Pulisher Group E 	"Ratios" v You can clic The tre multilevel, a process, g whole	will show you processes the on the rec ee of areas a and therefor group of pro organization	u the sel that you ords to o nd proce e, you ca cesses, a ! Ratios calculat	ected ra have se drill-dov esses or an obtai areas, lo will be a ted.	atio of the elected. In for fu in the left in these ocations, always c	ne <u>areas</u> urther de t can be reports , or yo correctly	or etail. for a ur		To o in Th be	Rem poltip f ever this in his is v e diffio	embe s″ to c y colu mage) ery us cult to	r you ca obtain a imn ("A when y ov seful as o unders the t	an act pop- vailat you m er. some stand title.	civato oility nove e colu by j	e "Sho descri (OEE the r umns ust re	ow ption)(%)" nous coul ading	n , e d g
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 ALL-ALL AOL1-Robot Line 1 AOL2-Robot Line 2 BOL3-Robot Line 3 BOL4-Robot Line 4 ✓ L1-Group A ✓ AOL1-Robot Line 1 ✓ AOL2-Robot Line 2 ✓ AOL2-Robot Line 2 ✓ A101-Fixer Group A ✓ A701-Separator Group A ✓ A901-Pulisher Group A ✓ BOL3-Robot Line 3 ✓ BOL4-Robot Line 4 ✓ BOL3-Robot Line 3 ✓ BOL4-Robot Line 4 ✓ BOL3-Robot Line 4 ✓ BOL3-Robot Line 4 ✓ BOL4-Robot Line 4 ✓ B102-Fixer Group B ✓ B702-Separator Group B ✓ B702-Pulisher Group B ✓ B902-Pulisher Group B 	Number of records: 2 (2.15 seconds) Fit an external URL2 () yes () no Are Cancel Accept () Lickne Cancel Accept () Lickne Cancel Accept () Lickne 17/04/2017 07:00:00 Zickne 0 s.63 URL: #period from=17/04/2017 12:22:04 Boot () 10/04/2017 07:00:00 Zickne 0 s.63 URL: #period from=17/04/2017 07:00:00 Zickne 0 s.6	











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85%<87%

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0	ALL-ALL	Number of	records: 11 (3	3.23 seconds)	Filter:				Hide/Sho	w column	s: 🔳													
-	A0L1-Robot Line 1															OFF		DE						
	A0L2-Robot Line 2	Process	Start	End	RT	тт	T-I	PT	Poss.U.	ΤQ	GQ	Scrap	Rework	ET	OEE%	OEE O.	PE%	0.	PA%	A%	S%	Q%	Shift	
	B0L3-Robot Line 3	A0L1-Robot Line 1	17/04/2017 07:00:00	17/04/2017 15:00:00	480.00	139.00	139.00	136.68	986.85	971.20	966.20	5.00	0.00	133.82	96.28	86.98	96.28	0.00	98.33	98.33	98.41	99.49	Morning	
	B0L4-Robot Line 4	A0L1-Robot	17/04/2017	17/04/2017	480.00	480.00	456.65	433.08	3126.86	3146.93	3139.93	7.00	0.00	434.89	90.03	86.98	94.63	0.00	94,84	90.23	100.00	99.78	Evening	
0	L1-Group A	Line 1		23:00:00																			2.0	
	A0L1-Robot Line 1	Line 1)7:00:00	480.00	446.95	420.27	406.48	2934.81	2950.77	2947.77	3.00	0.00	408.28	90.85	86.98	96.62	0.00	96.72	90.95	100.00	99.90	Night	
					480.00	3.18	3.18	3.18	22.98	13.00	13.00	0.00	0.00	1.80	56.56	86.98	56.56	0.00	100.00	100.00	56.56	100.00	Night	
	"Evolution" show	vs the e	volutior	n in time	480.00	480.00	439.47	387.58	2798.35	2796.87	2783.87	13.00	0.00	385.58	80.33	86.98	87.74	0.00	88.19	80.75	99.95	99.54	Morning	
	of the selected ra	atio. You	can cli	ck on the	480.00	480.00	462 35	430.80	3110 38	3130.00	3121.00	9.00	0.00	432 27	89 49	86.98	97.91	0.00	93 18	89.75	100.00	99 71	Evening	
		r furthe	r analys	23:00:00			102100			0.00000	0.12.1100	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	0.000										L. ching	
0	L3-Group B	Line 1	23:00:00	07:00:00	480.00	480.00	443.28	412.78	2980.30	2985.42	2980.42	5.00	0.00	412.80	85.85	86.98	92.96	0.00	93.12	86.00	100.00	99.83	Night	
	B0L4-Robot Line 4	A0L1-Robot	21/04/2017 07:00:00	21/04/2017 15:00:00	480.00	429.00	412.15	369.73	2669.47	2669.97	2619.97	50.00	0.00	362.88	84.57	86.98	88.03	0.00	89.71	86.18	100.00	98.13	Morning	
	B102-Fixer Group B	A0L1-Robot	21/04/2017	21/04/2017	480.00	465.95	451.52	322.10	2325.56	2317.00	2306.00	11.00	0.00	319.39	68.55	86.98	70.74	0.00	71.34	69.13	99.63	99.53	Evening	
	B702-Separator Group B	A0L1-Robot	21/04/2017	22/04/2017																				
	B802-Rectificator Group B	Line 1	23:00:00	07:00:00	480.00	462.27	428.72	374.03	2700.52	2660.72	2657.72	3.00	0.00	368.11	79.63	86.98	85.86	0.00	87.24	80.91	98.53	99.89	Night	
1	B902-Pulisher Group B	A0L1-Robot Line 1	22/04/2017 07:00:00	22/04/2017 15:00:00	480.00	480.00	470.13	459.73	3319.27	3338.97	3319.97	19.00	0.00	459.83	95.23	86.98	97.23	0.00	97.79	95.78	100.00	99.43	Morning	
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Area	Process	Result		Resources		Opers.No.	Start	End	Good U.	Scrap	Rework	Theor.U.	units	Good.kg	Theor.kg	Avg.Sp. (un./min.)	T. Speed (un./min.)	RT	UT	DT	ττ	ınını Idle T.	Fail.T.	PT	OEE%	OEE O.	PE%	PE PA9		5%	 Q%
ALL- ALL	A0L1- Robot Line	8564-8564 1.6L	DGARCIA, GAVAR, JSA	ANCHEZ, LLOPEZ, MGOMEZ, SBELTRAN	,URESF	7	4/17/2017 7:00:00 AM	4/22/2/ 12:57		6.00	0.00	30499.68	pieces	26017.16	30499.68	7.22	7.22	7557.98	2911.02	419.93	4224.33	218.37	388.90	3617.07	85.28	86.98	89.93	.00 90.2	9 85.62	100.00	99.59
								TOTALS		106.00	0.00	30499.68		26017.16	30499.68			7557.98	2911.02	419.93	4224.33	218.37	388.90	3617.07	85.28				85.62	100.00	99.59
ALL- ALL	A0L2- Robot Line 2	8564-8564 1.6L	DGARCIA, GAVAR, JR	DGUEZ, JSANCHEZ, MGOMEZ, SBELTRA	N,SGALISTEO,URESF	- 8	4/17/2017 7:00:00 /			55.00	0.00	31430.19	pieces	28019.90	31430.19	7.14	7.18	7557.98	2899.87	280.65	4377.47	255.47	191.65	3930.35	89.15	86.98	94.67	.00 95.3	5 89.79	99.48	99.80
										55.00	0.00	31430.19		28019.90	31430.19			7557.98	2899.87	280.65	4377.47	255.47	191.65	3930.35	89.15				89.79	99.49	99.80
ALL- ALL	B0L3- Robot Line 3	8565-8565 1.8/2.0L 14				•	7.000			0.00	0.00	0.00	pieces	0.00	0.00	0.00	0.00	7557.98	7557.98	0.00	0.00	0.00	0.00	0.00	100.00	86.98	100.00	.00 100.0	0 100.00	100.00	100.00
										0.00	0.00	0.00		0.00	0.00			7557.98	7557.98	0.00	0.00	0.00	0.00	0.00	0				0	0	C
ALL-	((=	1565-1565 1.872-0234			·			4417/2017 7:21-55 AM			e	156,85	pieces	45.00	158.60	8.77	7.22	21.97	0.00	0.00	21.97	16.83	0.00	5.13	23.37	86.46	100.00	.00 100.0	0 23.37	100.00*	100.00
ALL- ALL	∵FC	bilow	-up" sn	lows the rat	ios tro	m tņ	e <u>res</u>	<u>suits</u>	pers	spe	CTIV	e,	pieces	16369.02	19316.53	7.06	7.05	5902.68	2908.17	254.58	2739.93	192.62	221.02	2326.30	84.56	81.02	90.96	.00 91.3	2 84.90	100.00	99.60
ALL-	ins	tead	of from	n the proces	ses or	area	<u>is</u> pe	erspe	ctive	e lik	ke tr	ie	pieces	10246.73	11442.62	7.30	7.22	1633.33	0.00	48.48	1584.85	148.62	28.97	1407.27	88.60	86.46	97.77	.00 97.5	8 88.79	100.00*	99.79
		orovi	our ror	porte Pocor	de will	hac	alore	nd ac	cord	ing	t to																				

80697.81 92847.62

30231.92 16277.04 1003.64 12948.55 831.91 830.54

previous reports. Records will be colored according to achieved targets.

This is a very powerful report. Shows a lot of useful information. It is useful to locate where, when, how and by whom a result was produced. To locate a result or order, select a long (year or month) period on the top left and then select the Result (from and to) and/or order (from and to) to filter.

You can click on the records for further analysis.

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ALL- ALL	Robot Line 1	8564-8564 1.6L	297	4/17/2017	62.20	0.00	0.00	pieces	65.22	62.20	65.22	17/04/2017 07:00:00	17/04/2017 07:09:11	9.18	0.00	0.15	9.03	9.03	0.00	0.00			
ALL- ALL	A0L1- Robot Line 1	8564-8564 1.6L	298	4/17/2017	401.00	0.00	0.00	pieces	398.18	401.00	398.18	17/04/2017 07:09:11	17/04/2017 09:19:59	130.80	0.00	75.65	55.15	55.15	0.00	0.00			
ALL- ALL	A0L1- Robot Line 1	8564-8564 1.6L	299	4/17/2017	434.00	0.00	0.00	pieces	439.34	434.00	439.34	17/04/2017 09:19:59	17/04/2017 10:37:50	77.8	0.00	17.00	60.85	59.75	0.00	1.10			
ALL- ALL	A0L1- Robot Line 1	8564-8564 1.6L	300	4/17/2017	337.00	5.00	0.00	pieces	413.34	337.00	413.34	17/04/2017 10:37:50	17/04/2017 15:43:17	305.45 "D	o.oo	248.20	57.25	49.65	2.87	4.73	JSANCHEZ		
ALL- ALL	A0L1- Robot Line 1	8564-8564 1.6L	301	4/17/2017	321.00	0.00	0.00	pieces	336.45	321.00	336.45	17/04/2017 15:43:17	17/04/2017 16:29:53	46.60	Theor	etica	al Uni	ts in	perc	entag	ge,		
ALL- ALL	A0L1- Robot Line 1	8564-8564 1.6L	302	4/17/2017	311.91	0.00	0.00	pieces	321.77	311.91	321.77	17/04/2017 16:29:53	17/04/2017 17:14:27	:44.57 ir	tog Iform	gethe atio	er wit n, gro	h oth oupin	ner u g by	seful Proce	ess,		
ALL- ALL	A0L1- Robot Line 1	8564-8564 1.6L	303	4/17/2017	318.00	0.00	0.00	pieces	364.85	318.00	364.85	17/04/2017 17:14:27	17/04/2017 18:04:59	50.53	Result	t and pera	l Ord	er. It who y	inclu work	ides t red	he		
ALL- ALL	A0L1- Robot Line 1	8564-8564 1.6L	304	4/17/2017	328.00	0.00	0.00	pieces	434.52	328.00	434.52	17/04/2017 18:04:59	17/04/2017 19:05:10	60.18	0.00	0.00	60.18	45.10	14.12	0.97			
ALL-	A0L1-	8564-8564	205		255 00	0.00	0.00		200 //	255 00	200 (1	17/04/2017	17/04/2017	F0 70	0.00	0.00	F2 72	10 75	o oo	2 07			~
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Area	Process Good L	U. Units Scrap	Rework Good.kg	Start	End TT	AT Productivity (units/m)	,																
411-411	A01 1-Robot Line 1 26135 (04 pieces 106.00	0.00 26135.04 4/1	17/2017 7:00:00 AN 4/22/	2017 1·14·14 PM 4240 56	4214 77 6 20	1																
	NOLT NODOL LINE T 20133.	01 pieces 100.00	0.00 20100.04 4/1		2017 111 1111 1111 4240.50	0.20																	

"Productivity" is focused on production, good and bad, showing productivity in units / minute, together with some other useful data.





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				Concont	resu	ults generated	d.					
	Total time (minute	s)		concept					7574.00	κg	100,00	
	Unscheduled (m	inutes)							2911.02		38.43	
	X1-Weekend								2909.87		99.96	
	X2-Holiday								1.15		0.04	
	Dependency (mi	nutes)							419.93		5.54	
	304-OTHERS/ La	ack of pieces							328.08		78.13	
	321-OTHERS/ La	ack of carriers							91.85		21.87	
	No information ((minutes)*							2.47		0.03	
	Productible (mir	nutes)							4243.05		56.02	
	Idle (minutes)								218.37		5.15	
	30F-PRESS/ CH	IANGE OF PRESS TOOLING/ Change drill	S. and drill I.						73.52		33.67	
	11F-PRESS/ CF	IANGE OF PRESS TOOLING/ Change Limit	t Superior						54.98		25.18	
	301-UTHERS/	ipm							40.25		10.41	
	16F-PRESS/ VA	PIOLIS OF PRESS TOOL ING/ Heat drills by	v failure						19.23		7 33	
	23E-PRESS/ PR	ESS CLEANING/ Novos v/u holes	yranure						13.17		6.03	
	32F-PRESS/ PR	ESS CLEANING/ Clean tooling+Finger+ \	v.						12.17		5.57	
	305-OTHERS/	Stop weekend							5.00		2.29	
	05D-ROBOT DI	SCHARGER/ Clean tweezers							1.53		0.70	
	Failures (minut	es)							388.90		9.17	
	37D-ROBOT DI	SCHARGER/ LUBRICANT/ Adjustment by	y lack of Refrigerant						177.12		45.54	
	M-Microstop								44.32		11.40	
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	 A0L2-Robot Line 2 B0L3-Robot Line 3 B0L4-Robot Line 4 	[17/04/2017 07:00:0) - 22/04/2017	1.14:14]					
0	L1-Group A	1.00	2,00	3.0	, ,	4.00		5.00	
	AUL2-RODOT Line 2 A101-Fixer Group A A701-Separator Group A A801-Rectificator Group A	ABATALLER-ATKIN BATALLE0.01 DGARCIA-DANIEL 0.01 GARCIA-DANIEL 0.01 ME	shows th ans how	e Full Time many reso	Equival urces (tr	ent, whicł ypically	1		
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A0L2-Robot Line 2	Person	Area	Process	Result	Quant.	Target	% T. Act.	% Activity	Start	End	RT	тт	AT	Activity Time	Mandatory Time	Difference	Incentive	Total Incentive	Currency
B0L3-Robot Line 3	DGARCIA-DANIEL GARCIA	ALL	A0L1-Robot Line 1	8564-8564 1.6L	3.96	2.98	85.00	132.96	18/04/2017 05:49:04	18/04/2017 05:49:37	0.55	0.55	0.55	0.55	0.42	0.13	0.00	0.00	
B0L4-Robot Line 4	DGARCIA-DANIEL GARCIA	ALL	A0L1-Robot	8564-8564 1.6L	3.96	2.98	85.00	132.96	18/04/2017 05:49:37	18/04/2017 05:50:10	0.55	0.55	0.28	0.55	0.42	0.13	0.00	0.00	
L1-Group A A0L1-Robot Line 1	DGARCIA-DANIEL	ALL	A0L1-Robot	8564-8564	1.68	1.26	85.00	132.96	18/04/2017	18/04/2017	0.23	0.23	0.08	0.23	0.17	0.07	0.00	0.00	
A0L2-Robot Line 2			Line 1	1.6L					05:50:10	05:50:24									
A101-Fixer Group A	GARCIA	ALL	Line 1	1.6L	41.04	30.87	85.00	132.96	05:50:24	05:56:06	5.70	5.70	5.70	5.68	4.27	1.42	0.00	0.00	
A701-Separator Group A				TOTAL	50.64	38.09	85.00	132.95	18/04/2017 05:49:04	18/04/2017 05:56:06	7.03	7.03	6.61	7.01	5.28		0.00	0.00	
A801-Rectificator Group A				05/4 05/4					21/04/2017	21/04/2017									
A901-Pulisher Group A	GARCIA-DANIEL GARCIA	ALL	Line 1	1.6L	0.00	0.00	85.00	0.00	06:21:46	06:22:22	0.60	0.60	0.60	0.00	0.00	0.00	0.00	0.00	
BOL3-Group B BOL3-Robot Line 3	DGARCIA-DANIEL GARCIA	ALL	A0L1-Robot Line 1	8564-8564 1.6L	0.00	0.00	85.00	0.00	21/04/2017 06:22:22	21/04/2017 06:22:57	0.58	0.58	0.29	0.00	0.00	0.00	0.00	0.00	
B0L4-Robot Line 4	DGARCIA-DANIEL GARCIA	ALL	A0L1-Robot Line 1	8564-8564 1.6L	0.00	0.00	85.00	0.00	21/04/2017 06:22:57	21/04/2017 06:27:18	4.35	4.35	1.45	0.00	0.00	0.00	0.00	0.00	
B102-Fixer Group B	DGARCIA-DANIEL	ALL	A0L1-Robot	8564-8564	0.00	0.00	85.00	0.00	21/04/2017	21/04/2017	6.15	6.15	3.08	0.00	0.00	0.00	0.00	0.00	
B702-Separator Group B			Line 1	1.6L					06:27:18	06:33:27									
B802-Rectificator Group B	GARCIA	ALL	Line 1	1.6L	1.00	0.90	85.00	110.80	06:33:27	06:36:59	3.53	3.53	3.53	0.13	0.13	0.00	0.00	0.00	
By02-Putisher Group B				TOTAL	1.00	0.90	85.00	111.11	21/04/2017 06:21:46	21/04/2017 06:36:59	15.21	15.21	8.95	0.13	0.13		0.00	0.00	
	DGARCIA-DANIEL	ALL	A0L1-Robot	8564-8564	0.00	0.00	85.00	0.00	22/04/2017	22/04/2017	0.62	0.62	0.62	0.00	0.00	0.00	0.00	0.00	
	DGARCIA-DANIEL	ALL	A0L1-Robot	8564-8564	0.00	0.00	85.00	0.00	22/04/2017	22/04/2017	0.63	0.63	0.32	0.00	0.00	0.00	0.00	0.00	
,	GARCIA		Line 1	1.6L					05:47:14	05:47:52									

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Predefined period Previous month Period 01/02/2022 07 01/03/2022 07	h ~ R 0:00:00 "Sch	esult rder	ws the orders, their sta	itus.	the	To Re To Or	ntity alrea	adv produ	, vced. thei	r	Colorize by Filter by	Estimated time	2 V
Number of records	:: 9 (0.29 seconds)	estimate	ed date to be finished, a	and c	othe	r im	, portant re	elated da	tes.				
Area	Process	Prod.O.	Description	uuunt.	 Target	status	scheduled date	 Limit Date	Estimated time (m)	summ Started	Estimated Finish	::::::: Finished	Op. work time (m)
		EMAIL	eMail	0 %	100 %	Paused	27/11/2020 12:37:42	14/03/2022 02:00:00	679042,30	02/02/2022 11:56:26	14/03/2022 02:00:00	11/03/2022 09:43:17	0,00
		COORDINATION	COORDINATION MEETINGS	100 %	100 %	Paused	30/11/2020 13:32:17	14/03/2022 01:30:00	674637,72	11/01/2021 10:35:20		25/02/2022 13:24:36	0,00
		COORDINATION	COORDINATION MEETINGS	100 %	100 %	Paused	30/11/2020 13:32:17	14/03/2022 01:30:00	674637,72	14/12/2020 10:00:22		10/02/2022 13:32:38	0,00
		COORDINATION	COORDINATION MEETINGS	0 %	100 %	Paused	30/11/2020 13:32:17	14/03/2022 02:00:00	674667,72	03/02/2027 13:23:14		11/03/2022 14:49:41	0,00
		SCHEDULING	Estrategia y gestión de la planificación interna de edinn	200 %	100 %	Paused	02/01/2021 15:15:05	14/03/2022 02:00:00	627044,92	28/02/2021 13:12:31		24/02/2022 17:24:11	0,00
		LICENSES_RENEWAL	RENEWAL OF LICENSES	100 %	100 %	Paused	04/01/2021 11:42:08	14/03/2022 01:00:00	624317,87	04/01/2021 11:45:09		21/02/2022 11:52:39	0,00
		QUALITY_CONTROL	Quality Control	100 %	100 %	Paused	25/01/2021 11:21:39	14/03/2022 04:00:00	594278,35			21/02/2022 18:28:02	0,00
		VERSION_UPDATE	ACTUALIZAR VERSIÓN			Paused		14/03/2022 02:00:00	508800,00	28/03/2021 20:58:26	14/03/2022 02:00:00	05/02/2022	0,00

VERSION_UPDATE ACTUALIZAR VERSIÓN

Please note that you can change the criteria to colorize the orders: by estimated time will show in red those orders which are already delayed, yellow those which are about to be delayed and green those in time. By current status will show white those not yet started, green those already on production, yellow those paused, red those canceled and orange those finished.









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				Panel Summary	Path Justifica	ation Consumpti	on								
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 ALL-ALL AOL1-Robot Line 1 AOL2-Robot Line 2 BOL3-Robot Line 3 BOL4-Robot Line 4 L1-Group A AOL2-Robot Line 1 AOL2-Robot Line 1 AOL2-Robot Line 2 AOU2-Robot Line 2 AOU2-Robot Line 2 AOU2-Robot Line 2 AOU2-Robot Line 4 BOL3-Robot Line 3 BOL3-Robot Line 3 BOL3-Robot Line 4 BI02-Fixer Group B BR02-Rectificator Group B B802-Rectificator Group B B902-Pulisher Group B 			"Consu related money o not iden they ar process, outputs i Please r dimin	amption" s to the co or, in gener tifiable as re identifia these are n the repo note that t ishes from Sumn	shows a onsumpt ral, resc individu able, like analyze orts of " here. he leve n left to nary, et	i set of re tion of en ources wh ual items e inputs ed as inp Results" I of aggre o right (Pa c.).	eports nergy, nich are 5. When to the uts and and not egation anel,								

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	 Consumption type ELEC_TOT Show AlL-ALL AOL1-Robot Line 1 AOL2-Robot Line 2 BOL3-Robot Line 3 BOL4-Robot Line 4 Hornet "Panel" shows the real time consumption of a process for a certain type of consumption. It is useful to view, in real time, how the different changes in the process affect its consumption. The report will self-refresh according to the rate of refreshment of data 	Principan Summary Path Justification Consumption Electricity 20.2 kWh/h Image: Strain S						
	on the server. Technical support can tell you this rate.							







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22/04/2017 07:00:00 22/04/2017 09:32:33) Sho	w		[cor		Cons	ump	tion'	" sho	ws th	ne d	etail o	f all t	the	woro		
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ALL-ALL	Numb	er of record	s: 29 (1.22 sec	onds) Filter:				110e/5h0	w colūm						- /						
AUL1-Robot Line 1	Area	Process	Start	End	Cons. Type	Quantity	Units	Rate	Units	Person	Min.	Max.	Green	Yellow	Cost	Currency	CO2e.	Seconds	Result	Prod.O.	т.υ.
BOL3-Robot Line 3	ALL- ALL	A0L1- Robot Line	4/22/2017 6:59:10 AM	22/04/2017 07:04:29	ELEC_TOT- Electricity	0.038	kWh	0.428	kWh/H		0.300	1.000	0.335	0.370	0.002	EUR	0.002	3600	8565		0
 BUL4-KODOT Line 4 L1-Group A A014-Robot Line 1 	ALL- ALL	A0L1- Robot Line	4/22/2017 7:04:29 AM	22/04/2017 07:09:49	ELEC_TOT- Electricity	0.037	kWh	0.416	kWh/H		0.300	1.000	0.335	0.370	0.001	EUR	0.002	3600	8565		0
A0L2-Robot Line 2	ALL- ALL	A0L1- Robot Line 1	4/22/2017 7:09:50 AM	22/04/2017 07:15:09	ELEC_TOT- Electricity	0.038	kWh	0.428	kWh/H		0.300	1.000	0.335	0.370	0.002	EUR	0.002	3600	8565		0
A701-Separator Group AA801-Rectificator Group A	ALL- ALL	A0L1- Robot Line 1	4/22/2017 7:15:10 AM	22/04/2017 07:20:29	ELEC_TOT- Electricity	0.038	kWh	0.428	kWh/h		0.300	1.500	0.360	0.420	0.019	EUR	0.008	3600	8565		301
 A901-Pulisher Group A L3-Group B 	ALL- ALL	A0L1- Robot Line 1	4/22/2017 7:20:29 AM	22/04/2017 07:25:49	ELEC_TOT- Electricity	0.037	kWh	0.416	kWh/h		0.300	1.500	0.360	0.420	0.019	EUR	0.007	3600	8565		301
BOL3-Robot Line 3BOL4-Robot Line 4	ALL- ALL	A0L1- Robot Line 1	4/22/2017 7:25:49 AM	22/04/2017 07:31:09	ELEC_TOT- Electricity	0.032	kWh	0.360	kWh/H		0.300	1.000	0.335	0.370	0.001	EUR	0.002	3600	8565		0
B102-Fixer Group BB702-Separator Group B	ALL- ALL	A0L1- Robot Line 1	4/22/2017 7:31:10 AM	22/04/2017 07:36:29	ELEC_TOT- Electricity	0.030	kWh	0.338	kWh/H		0.300	1.000	0.335	0.370	0.001	EUR	0.002	3600	8565		0
B802-Rectificator Group BB902-Pulisher Group B	ALL- ALL	A0L1- Robot Line 1	4/22/2017 7:36:30 AM	22/04/2017 07:41:49	ELEC_TOT- Electricity	0.030	kWh	0.338	kWh/H		0.300	1.000	0.335	0.370	0.001	EUR	0.002	3600	8565		0
< >>	ALL-	AOL1-	4/22/2017	22/04/2017	ELEC_TOT-			0.240			0 200		0.005	0.070		FUR	0.000	2/00	AF/F		^ , `





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«	Numl	per of reco	ords: 130 (2.45	i seconds)	ar	e performed in terms of timin	ng, dela	ys, teams a	and other	parar	neters		
 ALL-ALL AOL1-Robot Line 1 	Area	Process	Code	Туре	Critical	Description	Team	Scheduled date and time	Scheduled end date and time	Shift	Total Time (min)	Inefficiency (min)	Order
 A0L2-Robot Line 2 B0L3-Robot Line 3 	ALL	A0L1	MP_0060_B	Preventive	x	Change 4 pipes of coupling of ejector lower with the ejector rod	ctor C	21/04/2017 15:00:00	24/04/2017 22:12:24	Evening	0	0,00	
B0L4-Robot Line 4						Average	task: 4.752,40	Total task: 4.752,4	0 Number of ineffic	ient tasks	/ Total tasks	:: 0 / 1 Total tas	sk: 0,00
L1-Group A	ALL	A0L1	MP_0200_G	Preventive		Revision and cleaning holes exit Nitrogen	В	21/04/2017 23:00:00	21/04/2017 23:25:35	Night	0	0,00	
AUL1-KODOT Line 1						Av	verage task: 25	,58 Total task: 25,5	8 Number of ineffic	ient tasks	/ Total tasks	:: 0 / 1 Total tas	sk: 0,00
A0L2-Robot Line 2	ALL	A0L1	MP_0201_F	Preventive		Verify not existance leaks in accomodation circular of rot	tation A	21/04/2017 07:00:00	22/04/2017 07:52:18	Morning	0	0,00	
A701-Separator Group A						Average	task: 1.492,30	Total task: 1.492,3	0 Number of ineffic	ient tasks	/ Total tasks	:: 0 / 1 Total tas	sk: 0,00
A801-Rectificator Group A	ALL	A0L1	MP_0215_A	Preventive		Clean channels transporters	А	22/04/2017 07:00:00	24/04/2017 15:00:20	Evening	0	0,00	
A901-Pulisher Group A						Average	task: 3.360,33	Total task: 3.360,3	3 Number of ineffic	ient tasks	/ Total tasks	: 0 / 1 Total tas	sk: 0,00
L3-Group B B0L3-Robot Line 3	ALL	A0L1	MP_0215_B	Preventive		Lower press and pick up liquid	А	22/04/2017 07:00:00	24/04/2017 15:00:28	Evening	0	0,00	
B0L4-Robot Line 4						Average	task: 3.360,47	' Total task: 3.360,4	7 Number of ineffic	ient tasks	/ Total tasks	: 0 / 1 Total tas	sk: 0,00
B102-Fixer Group B	ALL	A0L1	MP_0215_P	Preventive		Clean haurting pot and revision woods doors	A	17/04/2017 07:00:00	17/04/2017 09:31:13	Morning	0	0,00	
B702-Separator Group B						Aver	rage task: 151,	22 Total task: 151,2	2 Number of ineffic	ient tasks	/ Total tasks	s: 0 / 1 Total tas	sk: 0,00
 B802-Rectificator Group B B902-Pulisher Group B 	ALL	A0L1	MP_0215_R	Preventive		Clean all the frame	А	17/04/2017 07:00:00	17/04/2017 13:36:22	Morning	0	0,00	
< >						Aver	rage task: 396,	37 Total task: 396,3	7 Number of ineffic	ient tasks	/ Total tasks	: 0 / 1 Total tas	sk: 0,00
javascript:toggleReports(6);	ALL	A0L1	MP_0221_A	Preventive		Clean transporter	А	22/04/2017	24/04/2017	Evening	0	0,00	~

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ALL-ALL																			
A0L2-Robot Line 2	Area	Process	Status	Туре	с	Scheduled	Team	Cod.	Description	Start/Val	End	Time (m)	Performer	Approvers	Author	Created	Modifier	Modified	Corr
 BOL3-Robot Line 3 BOL4-Robot Line 4 	ALL- ALL	A0L1- Robot Line 1	Ok	Preventive		17/04/2017 07:00:00	A	MP_0215_P	Clean haurting pot and revision woods doors		17/04/2017 09:31:13	0	BNAVARRO		CENTRAL	17/04/2017 07:08:45	JSANCHEZ	17/04/2017 09:31:13	
L1-Group A A0L1-Robot Line 1	ALL- ALL	A0L1- Robot Line 1	Ok	Preventive		17/04/2017 07:00:00	A	MP_0215_R	Clean all the frame		17/04/2017 13:36:22	0	JSANCHEZ		CENTRAL	17/04/2017 07:08:47	JSANCHEZ	17/04/2017 13:36:22	
 A0L2-Robot Line 2 A101-Fixer Group A 	ALL- ALL	A0L1- Robot Line 1	Ok	Preventive	x	17/04/2017 15:00:00	с	MP_3041_D	Restore status uniones pipes		17/04/2017 21:10:07	0	URESF		CENTRAL	17/04/2017 15:10:08	VSALES	17/04/2017 21:10:07	
 A701-Separator Group A A801-Rectificator Group A 	ALL- ALL	A0L1- Robot Line 1	Ok	Preventive	x	17/04/2017 22:16:03		MP_3101_A (N)	Clean windows (Friday shift of Night)		18/04/2017 05:04:06	0	SGALISTEO		CENTRAL	17/04/2017 18:29:21	SGALISTEO	18/04/2017 05:04:06	
 A901-Pulisher Group A L3-Group B B0L3-Robot Line 3 B0L4-Robot Line 4 	ALL- ALL	A0L1- Robot Line 1	Ok	Preventive		17/04/2017 23:00:00		MP_3200_A	Inspectionar visualmente the equipo and escuchar by if there are noises abnormal. ONLY SHIFT OF NIGHT		17/04/2017 23:58:38	0	SGALISTEO		CENTRAL	17/04/2017 23:10:59	SGALISTEO	17/04/2017 23:58:38	
 B102-Fixer Group B B702-Separator Group B B802-Rectificator Group B B902-Pulisher Group B 	ALL- ALL	A0L1- Robot Line 1	Ok	Preventive	x	17/04/2017 23:00:00		MP_3200_B	Revisón pipes of drenaje of water of refreshment of Heater. ONLY SHIFT OF NIGHT		17/04/2017 23:57:37	0	SGALISTEO		CENTRAL	17/04/2017 23:10:59	SGALISTEO	17/04/2017 23:57:37	
< >>		A0L1-							Check amperage							1710110017			, v

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1	 A0L1-Robot Line 1 A0L2-Robot Line 2 	IIIIII Process	Cod.	Type	 Critic	 Result	::::::: Team	Description	 Comments	Every Q.	Every Min.	Every Min.	Every Min.	::::::: -Toler	::::::: +Toler	sched. Date	Sched. Time	URL
(BOL3-Robot Line 3 BOL4-Robot Line 4	A0L1	000	Predictive				Obtain Red Tape, cut correct size Red Tape for each part and place it in correct locations. See templates for RH Flocked Door and RH Rear Door Carrier Moulding for Red Tape measurements		0	0	0	0	0%	0%	25/04/2018 ::25	08:00	
•	L1-Group A A0L1-Robot Line 1	A0L1	001	Predictive				Table Stop Guide as groves, place the Table Stop Guide inside the Spine at the bottom and push into the slot and make sure Table Stop		0	0	0	0	0%	0%	25/04/2018 ::25	08:00	
(AULZ-RODOT Line Z	A0L1	002	Predictive				Check the back that the Table Stop Guide is fitted on (see picture). Ready for NVH assembly		0	0	0	0	0%	0%	25/04/2018 ::25	08:00	
(A701-Separator Group A A801-Rectificator Group A	A0L1	003	Predictive				Obtain LH Spine: AI7684TAA. Obtain NVH Pads. Peel off backing paper, discard into appropriate waste stream. Apply NVH Ensure NVH is correctly stuck to spine.		0	0	0	0	0%	0%	25/04/2018 ::25	08:00	
0	A901-Pulisher Group A L3-Group B B0L3-Robot Line 3		Obtain LH Spine: AI7684TAA. Obtain NVH Pads. Peel off backing paper, discard into appropriate waste stream. Apply NVH Ensure NVH is correctly stuck to spine.ENSURE NVH IS TOWARDS THE OUTSIDE EDGE, NOT TOWARDS THE PARALLELOGRAM		0	0	0	0	0%	0%	25/04/2018 ::25	08:00						
1	B0L4-Robot Line 4	A0L1	005	Predictive				Apply Cleaner to the surface where the slide tape is fitted, clean and dry area		0	0	0	0	0%	0%	25/04/2018 ::25	08:00	
1	B702-Separator Group B	A0L1	006	Predictive				Peel off the Slide Tape, place the correct Slide Tape in correct location		0	0	0	0	0%	0%	25/04/2018 ::25	08:00	
(B802-Rectificator Group B	A0L1	007	Predictive				Obtain Tape AI7910TAA, LH AI7862TAA, Detent Spring and Armrest Stopper AI7787TAA		0	0	0	0	0%	0%	25/04/2018 ::25	08:00	
<	> > > > > > > > > > > > > > > > > > >	A0L1	008	Predictive				Obtain Detent Spring Rear Armrest, apply Cleaner to the surface where the Tape is fitted, clean and dry area.		0	0	0	0	0%	0%	25/04/2018 ::25	08:00	
		A0L1	009	Predictive				Peel off the Tape, place the Tape in correct location		0	0	0	0	0%	0%	25/04/2018 ::25	08:00	~





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A0L1-Robot Line 1	Process Prod.O. Result	 Program	Measure	 Minimum Valu	e Maximum	Data Points	JCL LCL	
A0L2-Robot Line 2	A0L1-Robot Line 1 298 8564-8564 1.6L	8564L1-Programme 8564 Line 1	CN-Simetría	-0.3 0.	0 0.3	60	0 0	
B0L3-Robot Line 3	A0L1-Robot Line 1 298 8564-8564 1.6L	8564L1-Programme 8564 Line 1	ES-Espesor del alma	2.6 2.	6 2.7	60	3 3	
B0L4-Robot Line 4	A0L1-Robot Line 1 298 8564-8564 1.6L	8564L1D-Programme Flexed 8564 Line 1	DB-Flexado	0.0 0.	3 0.8	32	1.10 0.00	
 L1-Group A A0L1-Robot Line 1 A0L2-Robot Line 2 A101-Fixer Group A A701-Separator Group A801-Rectificator Group A801-Rectificator Group A901-Pulisher Group L3-Group "Summary" can also B0L4 Robot Line 3 B0L4 Robot Line 3 B0L4 Robot Line 4 B0L4 Robot Line 4<	be obtained as table. cord to select certain -down to continue analysis.							






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A0L1-Robot Line 1		Process		IIIIIII Program 85641 1-Programme 8564 Line 1	Measure	Prod.O.		subgroup	Value	Date time	Action/Just.	 Comments	Author	
B0L3-Robot Line 3		A0L1-Robot Line 1	8564-8564 1.6L	8564L1-Programme 8564 Line 1	ES-Espesor del alma	318	BNAVARRO		2.65	20/04/2017 08:00:27				
B0L4-Robot Line 4		A0L1-Robot Line 1	8564-8564 1.6L	8564L1-Programme 8564 Line 1	ES-Espesor del alma	318	BNAVARRO		2.63	20/04/2017 08:00:27				
🕽 📃 L1-Group A		A0L1-Robot Line 1	8564-8564 1.6L	8564L1-Programme 8564 Line 1	ES-Espesor del alma	321	JSANCHEZ		2.61	20/04/2017 09:11:38				
A0L1-Robot Line 1		A0L1-Robot Line 1	8564-8564 1.6L	8564L1-Programme 8564 Line 1	ES-Espesor del alma	321	JSANCHEZ		2.61	20/04/2017 09:11:38				
A0L2-Robot Line 2		A0L1-Robot Line 1	8564-8564 1.6L	8564L1-Programme 8564 Line 1	ES-Espesor del alma	321	JSANCHEZ		2.71	20/04/2017 09:11:38				
A101-Fixer Group A		A0L1-Robot Line 1	8564-8564 1.6L	8564L1-Programme 8564 Line 1	ES-Espesor del alma	322	JSANCHEZ		2.66	20/04/2017 10:32:25				
A701-Separator Group A		A0L1-Robot Line 1	8564-8564 1.6L	8564L1-Programme 8564 Line 1	ES-Espesor del alma	322	JSANCHEZ		2.65	20/04/2017 10:32:25				
A801-Rectificator Group A		A0L1-Robot Line 1	8564-8564 1.6L	8564L1-Programme 8564 Line 1	ES-Espesor del alma	322	JSANCHEZ		2.63	20/04/2017 10:32:25				
A901-Pulisher Group A		A0L1-Robot Line 1	8564-8564 1.6L	8564L1-Programme 8564 Line 1	ES-Espesor del alma	322	JSANCHEZ		2.70	20/04/2017 11:24:19				
L3-Group B		A0L1-Robot Line 1	8564-8564 1.6L	8564L1-Programme 8564 Line 1	ES-Espesor del alma	322	JSANCHEZ		2.64	20/04/2017 11:24:19				
B0L3-Robot Line 3		A0L1-Robot Line 1	8564-8564 1.6L	8564L1-Programme 8564 Line 1	ES-Espesor del alma	322	JSANCHEZ		2.68	20/04/2017 11:24:19				
B0L4-Robot Line 4		A0L1-Robot Line 1	8564-8564 1.6L	8564L1-Programme 8564 Line 1	ES-Espesor del alma	323	JSANCHEZ		2.70	20/04/2017 12:36:24				
B102-Fixer Group B		A0L1-Robot Line 1	8564-8564 1.6L	8564L1-Programme 8564 Line 1	ES-Espesor del alma	323	JSANCHEZ		2.69	20/04/2017 12:36:24				
B702-Separator Group B		A0L1-Robot Line 1	8564-8564 1.6L	8564L1-Programme 8564 Line 1	ES-Espesor del alma	323	JSANCHEZ		2.69	20/04/2017 12:36:24				
B802-Rectificator Group B		A0L1-Robot Line 1	8564-8564 1.6L	8564L1-Programme 8564 Line 1	ES-Espesor del alma	324	JSANCHEZ		2.66	20/04/2017 13:32:15				
B902-Pulisher Group B		A0L1-Robot Line 1	8564-8564 1.6L	8564L1-Programme 8564 Line 1	ES-Espesor del alma	324	JSANCHEZ		2.70	20/04/2017 13:32:15				
		A0L1-Robot Line 1	8564-8564 1.6L	8564L1-Programme 8564 Line 1	ES-Espesor del alma	324	JSANCHEZ		2.72	20/04/2017 13:32:15				
		A0L1-Robot Line 1	8564-8564 1.6L	8564L1-Programme 8564 Line 1	ES-Espesor del alma	325	JSANCHEZ		2.69	20/04/2017 14:21:34	15-			
		A0L1-Robot Line 1	8564-8564 1.6L	8564L1-Programme 8564 Line 1	ES-Espesor del alma	325	JSANCHEZ		2.69	20/04/2017 14:21:35				
		A0L1-Robot Line 1	8564-8564 1.6L	8564L1-Programme 8564 Line 1	ES-Espesor del alma	325	JSANCHEZ		2.73	20/04/2017 14:21:35				
		A0L1-Robot Line 1	8564-8564 1.6L	8564L1-Programme 8564 Line 1	ES-Espesor del alma	326	URESF		2.59	20/04/2017 15:30:32				
		A0I 1-Robot Line 1	8564-8564 1 61	8564I 1-Programme 8564 Line 1	FS-Espesor del alma	326	LIRESE		2 67	20/04/2017 15:30:32				



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A0L1-Robot Line 1	Date time	Туре	 Destination	Process	Description	Viewed	Responsible	Author	Created	Device	Result
 A0L2-Robot Line 2 B0L3-Robot Line 3 B0L4-Robot Line 4 	09/06/2018 07:00:00	3-Auto status		A0L1Robot Line 1	Proc.: A0L1, Sched.: 0->X1	09/06/2018 07:00:00		CENTRAL	09/06/2018 07:00:06	CENTRAL	8561-8561 1.4L
	09/06/2018 07:00:00	3-Auto status		A0L2Robot Line 2	Proc.: A0L2, Sched.: FAI->X1	09/06/2018 07:00:00		CENTRAL	09/06/2018 07:00:08	CENTRAL	8561-8561 1.4L
L1-Group A A0L1-Robot Line 1	09/06/2018 07:00:00	3-Auto status		A101Fixer Group A	Proc.: A101, Sched.: FAI->X1	09/06/2018 07:00:00		CENTRAL	09/06/2018 07:00:09	CENTRAL	8561-8561 1.4L
A0L2-Robot Line 2	09/06/2018 07:00:00	3-Auto status		A701Separator Group A	Proc.: A701, Sched.: FAI->X1	09/06/2018 07:00:00		CENTRAL	09/06/2018 07:00:11	CENTRAL	8561-8561 1.4L
 A101-Fixer Group A A701-Separator Group A 	09/06/2018 07:00:00	3-Auto status		A801Rectificator Group A	Proc.: A801, Sched.: FAI->X1	09/06/2018 07:00:00		CENTRAL	09/06/2018 07:00:12	CENTRAL	8561-8561 1.4L
 A801-Rectificator Group A A901-Pulisher Group A L3-Group B B0L3-Robot Line 3 B0L4-Robot Line 4 B102-Fixer Group B 	09/06/2018 07:00:00	3-Auto status		A901Pulisher Group A	Proc.: A901, Sched.: FAI->X1	09/06/2018 07:00:00		CENTRAL	09/06/2018 07:00:13	CENTRAL	8561-8561 1.4L
	09/06/2018 07:00:00	3-Auto status		B0L3Robot Line 3	Proc.: B0L3, Sched.: FAI->X1	09/06/2018 07:00:00		CENTRAL	09/06/2018 07:00:15	CENTRAL	8565-8565 1.8/2.0L I4
	09/06/2018 07:00:00	3-Auto status		B0L4Robot Line 4	Proc.: B0L4, Sched.: FAI->X1	09/06/2018 07:00:00		CENTRAL	09/06/2018 07:00:15	CENTRAL	8562-8562 2.4L Tig
	09/06/2018 07:00:00	3-Auto status		B102Fixer Group B	Proc.: B102, Sched.: FAI->X1	09/06/2018 07:00:00		CENTRAL	09/06/2018 07:00:16	CENTRAL	8562-8562 2.4L Tig
B702-Separator Group B	09/06/2018 07:00:00	3-Auto status		B702Separator Group B	Proc.: B702, Sched.: FAI->X1	09/06/2018 07:00:00		CENTRAL	09/06/2018 07:00:16	CENTRAL	8565-8565 1.8/2.0L I4
 B802-Rectificator Group B B902-Pulisher Group B 	09/06/2018 07:00:00	3-Auto status		B802Rectificator Group B	Proc.: B802, Sched.: FAI->X1	09/06/2018 07:00:00		CENTRAL	09/06/2018 07:00:17	CENTRAL	8565-8565 1.8/2.0L I4
<>	09/06/2018 07:00:00	3-Auto status		B902Pulisher Group B	Proc.: B902, Sched.: FAI->X1	09/06/2018 07:00:00		CENTRAL	09/06/2018 07:00:18	CENTRAL	8565-8565 1.8/2.0L I4

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Thank you for watching this tutorial.

If you need more help:

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- Request for help on the edinn support system here.
- Or contact us at <u>https://edinn.com</u>